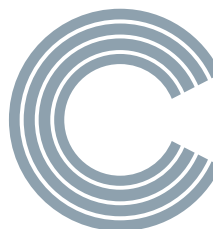


URKIPLAST

Structured Paint for Plastics



DESCRIPTION



Flexible paint specially formulated for painting vehicle bumpers. It has a satin textured appearance that imitates the original finishes.

It can be used as an anchorage primer for plastics.

Recoating is possible with 2K single-coat and waterborne bi-coat systems.

A wide variety of textures can be achieved by modifying the application conditions.

COLORS



Formulated in the most common colors for painting bumpers, black 9005 and dark grey 7870.

URKIPLAST	9005	7870
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SURFACE PREPARATION



Remove dirt with soap and water. Once the surface to be painted is dry, degrease it with URKISOL 94 Plastic Cleaner. Must be free of oil stains or tar.





USE



We recommend a process with gravity spray gun. Apply 1-2 coats with 5' interval.

APPLICATION



	Gravity gun Application pressure	1.8 mm 3-4 bar
	Number of coats Total thickness	1-2 coats 50-100 µm
	Flash time	5'
	Drying Time 20°C	20'

MIXING RATIOS



Different texture levels can be achieved, depending on the dilution.

		100 g	250 g	500 g	1000 g
COARSE TEXTURE 0% URKISOL 8229	URKIPLAST	100	250	500	1000
	URKISOL 8229	0	0	0	0
STANDARD TEXTURE 15% URKISOL 8229	URKIPLAST	87	218	435	870
	URKISOL 8229	13	33	65	130
FINE/SMOOTH TEXTURE 40% URKISOL 8229	URKIPLAST	72	180	360	720
	URKISOL 8229	28	70	140	280

SAFETY INSTRUCTIONS

The use of appropriate personal protective equipment is recommended during application, to prevent the irritation of the respiratory tract, skin and eyes. For professional use only.

STORAGE

Keep in a tightly covered container, in a dry and ventilated place, avoiding direct exposure to sunlight. Temperature above 5°C is recommended, between 15 and 30°C optimal.

VOC

The VOC content of URKIPLAST is a maximum of 840 g/l in compliance with European regulation 2004/42/EC IIB(E) (840) <840 g/l.

The information contained in this Technical Specification Sheet is based on the knowledge and experience of the BESA technical department, and with it it's intended to advice and inform, being the responsibility of the user to take the necessary measures to guarantee the intended purpose of the product. **FOR PROFESSIONAL USE ONLY.**
